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Abstract

The subject of this study was the synthesis of 12 chitosan-hydroxyapatite (CH:HA) composites with different contents of carbonate ions (CO₃²⁻), in two weight ratios of CH to HA (30:70 and 50:50), and two viscosities of CH (low [L] and high [H]). The method of direct co-precipitation of the introduced reagents was used. The structure of the obtained materials was characterised by Fourier-transform infrared (FT-IR) spectroscopy, powder X-ray diffraction, and scanning electron microscopy. The FT-IR spectra revealed the bands and ranges of the characteristic bands for CH and HA. The presence of CO₃²⁻ introduced into the structure of the obtained composites was identified by infrared spectroscopy. A reduction in the size of HA unit cells was observed in the obtained CH:HA biocomposites, in materials with a higher content of incorporated CO_3^{2-} . The obtained nanomaterials are similar to natural bone tissue. Future research will focus on the evaluation of the obtained materials as a drug delivery system.

Keywords: chitosan, hydroxyapatite, biocomposite CH:HA, bone tissue, FT-IR, PXRD

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1. Introduction

Over the years, there has been a significant increase in human life expectancy [1]. With age, the bone mass decreases [2], and in addition, injuries, accidents, diseases, and tumours cause more and more people to suffer from problems with the skeletal system [3-5]. Like many tissues, bones can regenerate [6]. However, sometimes natural bone regeneration fails and some clinical interventions are required. Bone substitutes are increasingly used in surgery as over 2 million bone grafting procedures are performed worldwide annually. Autografts still represent the gold standard for bone substitution, although morbidity and the inherent limited availability are the main limitations [7]. Engineered bone tissue has been viewed as a potential alternative to conventional bone grafts due to their limitless supply and no disease transmission [8]. The implantation of synthetic bone-like materials is one of the safest treatment methods due to the limited possibilities of collecting biological material, reduced mortality risk, and induction of an immune response [5]. For the above-mentioned reasons, the search for biomimetic materials is currently one of the main goals of biomedical engineering [9, 10].

A wide variety of bone substitutes have been designed over the past 50 years [7]. Bone substitutes can be classified into two main categories: bone substitutes derived from biological products and synthetic bone substitutes [11]. Natural substitutes derived from biological products are: demineralised bone matrix (DBM); bone morphogenetic proteins (BMP); platelet-rich plasma; coral or natural calcium phosphate hydroxyapatite (HA) with the general formula $Ca_{10}(PO_4)_6(OH)_7$; and synthetic bone-like products including calcium sulphate, calcium phosphate cement (CPCs), bioactive glasses, and two-phase calcium phosphates, including polymers that can be divided into natural and natural synthesised biopolymers [7, 12]. Natural biopolymers include collagen and chitosan (CH) materials, silk polymers, gelatine scaffolds, and alginate composites. Artificial biopolymers include polyethylene materials, composites based on polylactic acid (PLA), polyether ketones (PEEK), copolymers of lactic, and poly(lactic-co-glycolic) acid (PGLA) [11]. Regardless of the material used, all bone substitutes should reflect the natural structure of bone with a porous surface that promotes mucoadhesion and activates osteoblasts. They should be biocompatible with the natural bone tissue, biodegradable, and have adequate mechanical strength [11].

Among implant materials, HA materials have the highest biocompatibility [6, 13]. Additionally, they do not cause an inflammatory response, and a porosity of 65% in the cancellous bone provides osteoinductive properties [12, 14]. Despite numerous superlatives, HA itself has low mechanical strength, a low rate of bonding with the host bone tissue, and a long resorption time, which may hinder the process of osseointegration and cause slow progression of bone ingrowth and cell colonisation [12, 14, 15].

CH is a deacetylated form of chitin, which is synthesised by different crustaceans, molluscs, marine diatoms, insects, algae, fungi, and yeasts [16-18]. The polymer belongs to the crystalline polysaccharides and is composed of β (1 \rightarrow 4)-D-glucosamine and *N*-acetyl-D-glucosamine subunits, arranged randomly or in blocks in the structure of the polymer chain [19]. CH exhibits properties desirable for biomaterials because it is biocompatible, biodegradable, hydrophilic, and non-toxic. Its porous structure facilitates penetration and binding with other cells, especially bone cells [20].

Developing a composite containing HA and CH improves the mechanical properties of both components. The obtained material has a greater resistance to compression, and the process of biological tissue reconstruction is accelerated [21]. Additionally, the material obtained in this way is completely non-toxic, non-immunogenic, non-inflammatory, and characterised by a high degree of biocompatibility and osteoinductivity [21-24].



CH-HA composites can be prepared using various synthetic methods for example, singlestage co-precipitation [13, 25-29], hydrothermal [30-34], solid-phase reaction [34, 35], and sol-emulsion gel [10, 36, 37]. The co-precipitation method, otherwise known as the wet method, has many advantages, such as: the speed of producing a large amount of product, easy control of particle size, low cost, and unlimited possibilities to modify the overall homogeneity of the product [38].

It is also necessary to focus on the carbonate ion (CO_3^{2-}) content in the bone tissue mineral. It is estimated that these ions comprise 6%-9% of bone tissue, and they can be incorporated into the structure of HA in the positions of orthophosphate anions (type B apatite), hydroxyl anions (type A apatite), or both at the same time (mixed type AB apatite) [39]. The presence of CO_3^{2-} reduces the size of HA crystals, which increases the reactivity of bone apatites, which in turn leads to the acceleration of resorption processes, increased biomimeticity, and faster treatment time [6, 40, 41]. The study aimed to develop an effective method of synthesis of CH:HA composites enriched with CO_3^{2-} with the desired physicochemical and biological properties as potential biomaterials in bone tissue engineering.

2. Materials and Methods

2.1. Synthesis of CH:HA Composites

The synthesis was based on the direct co-precipitation method to obtain two CH:HA composites with the ratios of 30:70 and 50:50, with the addition of 2, 1, or 0 moles of CO_3^{2-} in relation to the structure of HA ($Ca_8(PO_4)_4(CO_3)_2$) molecule, using low-viscosity (L) and high-viscosity (H) CH.

2.2. Direct Co-precipitation Method

Low-viscosity CH from shrimp shells and high-viscosity CH from crab shells were dissolved in 1% acetic acid solution to obtain a CH concentration of 0.2% (w/v). The solution was mixed vigorously with a magnetic stirrer until the CH was completely dissolved. Then, aqueous solutions of 1.0 mol dm³ Calcium nitrate tetrahydrate (Ca(NO₃)₂) and 1.0 mol/dm³ ammonium phosphate dibasic (Na₂HPO₄) for high-performance liquid chromatography were added to maintain the calcium-to-phosphorus ratio at 1.67; 1.0 mol/dm³ solution ammonium carbonate (NH₄CO₃) analytical grade was also added. With constant stirring, the reaction medium was made alkaline with 25% ammonia solution to pH 11 and stirred until complete precipitation. The obtained products were matured for 7 days at 25°C, 1013 hPa, with access to daylight. Then, the precipitate was centrifuged (3500 rpm, 4 min) and washed with deionised water until a solution over the precipitate obtained a neutral pH. After freezing in dry ice (for 40 min), the obtained composites (Table 1) were subjected to 72 hours of lyophilisation (reduced temperature and pressure of 0.12 mBar).

CH:HA	30:70					50:50						
Moles of CO ₃ ²⁻	0	1	2	0	1	2	0	1	2	0	1	2
CH viscosity	Low			High			Low			High		
Name	1L0	1L1	1L2	1H0	1H1	1H2	2L0	2L1	2L2	2H0	2H1	2H2

Table 1. Characteristics of 12 chitosan-hydroxyapatite (CH:HA) composites.



2.3. Physicochemical Methods to Analyse the Obtained Composites

The obtained materials were subjected to physicochemical analysis using Fouriertransform infrared (FT-IR) spectroscopy, X-ray powder diffraction (PXRD), and scanning electron microscopy (SEM). The FT-IR spectroscopic measurements were performed using the potassium bromide tablet method (FT-IR Spectrum 1000 by Perkin Elmer coupled with a computer) and the attenuated total reflectance method (ATR; Shimadzu FT IR IRAffinity-1S spectrometer). FT-IR spectra were recorded in the range 4000-400 cm⁻¹ (for both techniques). In the classic IR method, tablets were prepared by mixing approximately 200-220 mg of potassium bromide with 1-2 mg of a sample of the obtained composite and compressing them (at 10 tons) to form a tablet. All FT-IR spectra were developed with GRAMS software/Al 8.0 (Thermo Scientific).

A JEOL JSM 6390 LV scanning electron microscope was used for SEM at 20 or 30 kV accelerating voltage. P-XRD measurements of the HAP and fluoride-substituted materials were performed using a Bruker D8 Advance diffractometer. The measurements were carried out using CuKa radiation ($\lambda = 1.54$ Å) over the 20 range of 10-80°, using a step size of 0.03°. For crystallite size estimation, we calculated the full width at half maximum for the reflection of the (002) and (300) planes, representing the crystallites along the c-axis and a-axis, respectively. The Scherrer formula was used [42].

3. Results and Discussion

Table 1 provides details on the 12 synthesised CH:HA composites, with two organicto-inorganic fractions (30:70 and 50:50).

Scanning electron micrographs of the obtained CH:HA composites are shown in Figures 1 and 2, highlighting differences in morphology. Composites obtained with low-viscosity CH (1L-2L) form heterogeneous agglomerates with a dense structure and a rough, ragged surface. This type of surface promotes the bioadhesion of bone cells and thus bone regeneration [20]. No agglomerates are visible in scanning electron micrographs of composites obtained with high-viscosity CH. They are characterised by high porosity, a thread-like structure and a less rough surface than composites obtained with low-viscosity CH. Porosity ensures good vascularisation and thus the supply of essential nutrients to the damaged tissue [20], which may result in greater resorption and thus the acceleration of bone tissue regeneration processes.

The difference in the content of the organic fraction among the synthesised composites may affect their structure depending on the viscosity of CH. Scanning electron micrographs of composites containing low-viscosity CH and a higher ratio of CH:HA (2L0-2L2) have a more porous structure than materials obtained from high-viscosity CH and a higher ratio of CH:HA (1H0-2H2). The latter is characterised by a less 'rough' surface than composites with a higher content of an inorganic fraction (1H0-2H2 and 2H0-2H2). Scanning electron micrographs revealed no significant differences in the structure of composites containing the addition of CO_3^{2-} (compare 1/2H1-2 and 1/2L1-2).

PXRD of the synthesised CH:HA composites revealed differences between individual materials in the intensity and width of the reflections in the obtained diffraction patterns. When there was inorganic content in the composite, the obtained diffraction pattern showed better separation of reflections and their relative intensity increased. The obtained results of the crystal sizes are presented in Table 2. It is noteworthy that the introduction of $CO_3^{2^-}$ into the HA structure in the synthesised composites significantly reduced the crystal length in relation to the *c*-axis (Table 2). Surprisingly, the 2L0-2L2 materials did not show this tendency, a phenomenon that requires further testing or repeated synthesis. The reduction in the unit cell parameter (e.g., the length in relation to the *c*-axis) after the introduction of $CO_3^{2^-}$ into the HA structure destroys/shortens the parameters of the HA unit cell, a finding consistent with previous reports [43, 44].



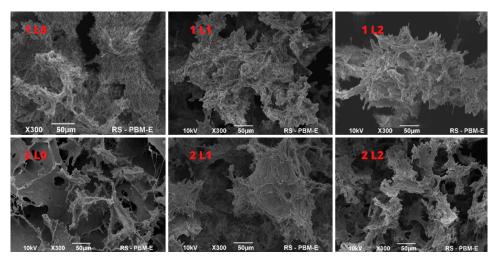


Figure 1. Scanning electron micrographs of composites containing low-viscosity chitosan (1L0-2L2).

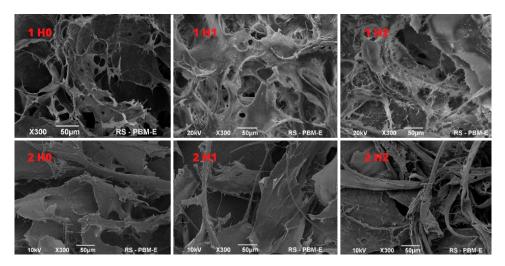


Figure 2. Scanning electron micrographs of composites containing high-viscosity chitosan (1H0-2H2).



СН:НА	Sample ID	Crystal size <i>c</i> -axis [002] [nm]			
	1 H 0	18.47			
	1 H 1	13.01			
30:70	1 H 2	10.48			
30.70	1 L 0	16.38			
	1 L 1	11.87			
	1 L 2	-			
	2 H 0	15.87			
	2H1	10.50			
50.50	2H2	11.92			
50:50	2L0	16.92			
-	2L1	15.55			
	2L2	16.57			

Table 2. Parameters obtained from X-ray powder diffraction data.

Table 3. Characteristic bands from the Fourier-transform infrared spectra.

CH viscosity	Low		Hi	gh	Low		High		
СН:НА	30:70	50:50	30:70	50:50	30:70	50:50	30:70	50:50	
Band and type		FT-II	RATR		FT-IR (KBr tablet)				
of vibrations			W	Wavenumber [cm ⁻¹]					
ν OH/ N-H	3366		330	50	3440				
v C-H	2280		2910	2930	2920	2930	2920	2930	
VC-II			-*	2890	2860	2880	2870	2870	
v C=O (amid I)	1650	1650	1650	-*	1650 1660		1660		
δ Η,Ο	-* 1640 -*		1640	_*		1640			
v ₂ CO ₃ ²⁻	1490		1490	-*	1490	-*	1495	-*	
δ C-H/ CO ₃ ²⁻	1421 1424		1420		1420			1427	
v C-N (amid III)	-*	-*	-*	-*	1380		-*	1380	
					13	20	1310	1320	
v_3, v_1 symmetric/	-*	-*	114	40	1110	1100	1114	1100	
asymmetric PO ₄ ³⁻	1024		1020		1030		1026		
v ₂ CO ₃ ²⁻	875		870		870 860		869		
δOH	-*	-*	-*	-*	670	660	-*	664	
	602		600		600		605	605	
$v_4 PO_4^{-3-}$	558		560		560		566	556	

* - not present in the the Fourier-transform infrared spectra

The obtained FT-IR spectra of CH:HA composites revealed characteristic bands from both the organic (CH) and inorganic (HA) fractions (Table 3 and Figures 3 and 4). FT-IR spectra obtained with the ATR technique analyse the surface of the tested material, while the spectra obtained with the KBr tablet technique reflect the entire analysed material (averaging the scratchiness from both the inside and the surface of the tested composite). The obtained spectra present four areas with bands. The first and second are intense bands in the range of 1150-900 cm⁻¹ and 650-500 cm⁻¹, which correspond to the stretching and bending vibrations of the phosphate groups in the HA structure [45]. There are also P=O stretching vibrations in the range of 1350-1150 cm⁻¹. The broadening of the bands



SYNTHESIS OF NEW CHITOSAN-CARBONATE HYDROXYAPATITE COMPOSITES WITH POTENTIAL APPLICATION IN BONE TISSUE ENGINEERING – PHYSICOCHEMICAL ANALYSIS

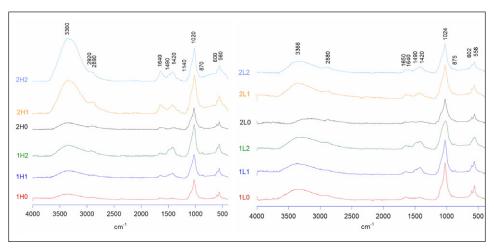


Figure 3. Fourier-transform infrared spectra of the materials obtained with high-viscosity (on the left) and low-viscosity chitosan (on the right) (using the attenuated total reflectance method).

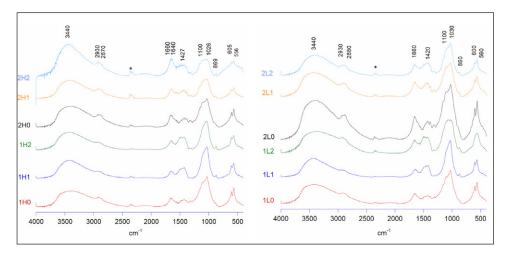


Figure 4. Fourier-transform infrared spectra of the materials obtained with high-viscosity (on the left) and low-viscosity (on the right) chitosan (KBr tablet).

in the range of 1240-900 cm⁻¹ may indicate the interaction of HA with CH.

In the region of 1660-1250 cm⁻¹, there are mainly bands originating from CH. In this range, the bands of stretching vibrations of the C=O groups (vC=O, approximately 1650 cm⁻¹) and CH

bending vibrations (δ CH, approximately 1420 cm⁻¹) can be distinguished. The higher the content of the composite's organic fraction, the higher the intensity of the bands in this area (compared materials 2L, 2H with materials 1L, 1H, Figures 3 and 4). It is also worth noting that in this area at 1420 and 1460 cm⁻¹, there should be visible bands originating from CO₃²⁻ introduced into the synthesised material. The band at about 1420 cm⁻¹ can be distinguished, although its intensity 'covered' by the organic fraction present in the obtained composites may be difficult to identify/interpret.



In the area above 2800 cm⁻¹, there is a wide band originating from water molecules on the slope of which there are bands resulting from vibrations from -CH stretching at 2880 and 2930 cm⁻¹. The intensity of these bands increases as the CH content in the composites increases [26, 46]. Composites containing CO_3^{2-} (1H1, 1H2, 1L1, 1L2, 2H1, 2H2, 2L1, and 2L2, Figure 4) show a faintly outlined band in the range of $n_2CO_3^{2-}$ (at 875 cm⁻¹) corresponding to the asymmetric vibrations of CO_3^{2-} . Its weak intensity may result from a relatively small amount of CO_3^{2-} ions built into the structure of the composite [10, 46, 47].

4. Conclusions

During the research, a series of CH:HA composites were synthesised in two molar ratios of the organic and inorganic fraction, that is, HA with incorporated CO_3^{2-} . The physicochemical analysis of the obtained biocomposites with FTIR, PXRD, and SEM revealed differences in the morphology, intensity, and width of reflections, or the intensity and width of bands in spectra. There is a visible relationship between the viscosity of the CH used and the agglomeration of its particles, as well as the CH:HA ratio and the porosity of the structure. X-ray analysis showed that the introduction of CO_3^{2-} into the structure of HA in the synthesised composites causes a significant reduction in the HA unit cell parameter in the composites. The presence of CO_3^{2-} in the obtained nanocomposites was confirmed by bands in FT-IR spectra (low intensity). The obtained composites could probably be used as biomaterials to release the active substance in bone defect engineering.

5. Acknowledgments

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